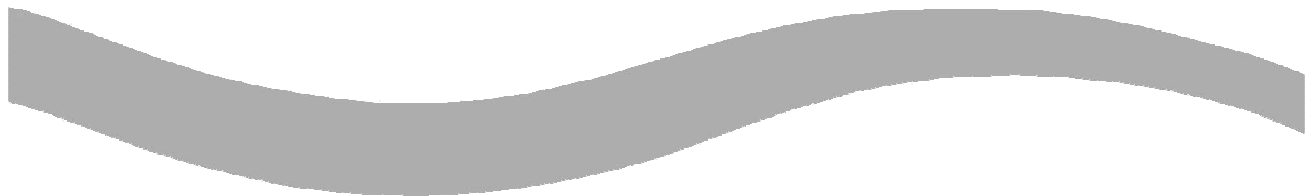




Standox 2K-Elastic-Additiv 2K Plasticiser

- **Universal plasticiser for all MS and VOC topcoat systems**
- **Suitable for Standox Filler**
- **For plastic finishes**
- **High long-term elasticity**



Technical Description:

- For all car plastic panels
- Add 15% of plasticiser to topcoats, clearcoats and fillers with medium and hard plastics
- Add 30% of plasticiser to topcoats, clearcoats and fillers with soft plastics

Stadox 2K-Elastic-Additiv

Stadox Topcoats	Mixing Ratio without Stadox 2K Plasticiser	Mixing Ratio with 15% Stadox 2K Plasticiser	Mixing Ratio with 30% Stadox 2K Plasticiser
Standocryl VOC Topcoat	3:1 Stadox VOC Hardener	3:1 Stadox VOC Hardener	3:1 Stadox VOC Hardener
Standocryl 2K HS Topcoat	2:1 Stadox HS Hardener	2:1 Stadox HS Hardener	2:1 Stadox HS Hardener
Standocryl 2K Topcoat	2:1 Stadox MS Hardener	2:1 Stadox MS Hardener	2:1 Stadox MS Hardener
	3:1 Stadox HS Hardener	3:1 Stadox HS Hardener	3:1 Stadox HS Hardener

Stadox 2K-Elastic-Additiv

Stadox Clears	Mixing Ratio without Stadox 2K Plasticiser	Mixing Ratio with 15% Stadox 2K Plasticiser	Mixing Ratio with 30% Stadox 2K Plasticiser
Standocryl VOC HighPro Clear	3:1 Stadox VOC Hardener	3:1 Stadox VOC Hardener	3:1 Stadox VOC Hardener
Standocryl VOC Premium Clear	2:1 Stadox HS Hardener	2:1 Stadox HS Hardener	2:1 Stadox HS Hardener
Standocryl VOC Top Clear	3:1 Stadox VOC Hardener	4:1 Stadox VOC Hardener	4:1 Stadox VOC Hardener
Standocryl VOC Clear	3:1 Stadox VOC Hardener	4:1 Stadox VOC Hardener	4:1 Stadox VOC Hardener
Standocryl 2K HS Clear	2:1 Stadox HS Hardener	2:1 Stadox HS Hardener	2:1 Stadox HS Hardener
Standocryl Express Premium Clear	2:1 Stadox HS Hardener	2:1 Stadox HS Hardener	2:1 Stadox HS Hardener
	2:1 Stadox MS Hardener	2:1 Stadox MS Hardener	2:1 Stadox MS Hardener
Standocryl Crystal Pro Clear 2K Crystal Clear 2K MS Express Clear 2K MS Xtra Clear	3:1 Stadox HS Hardener	3:1 Stadox HS Hardener	3:1 Stadox HS Hardener
	2:1 Stadox MS Hardener	2:1 Stadox MS Hardener	2:1 Stadox MS Hardener
Standocryl 2K Easy Clear	2:1 Stadox MS Hardener	2:1 Stadox MS Hardener	2:1 Stadox MS Hardener
	2:1 Stadox Easy Hardener	2:1 Stadox Easy Hardener	2:1 Stadox Easy Hardener

Stadox 2K-Elastic-Additiv

Stadox VOC Filler	Mixing Ratio without Stadox 2K Plasticiser	Mixing Ratio with 15% Stadox 2K Plasticiser	Mixing Ratio with 30% Stadox 2K Plasticiser
Stadox VOC Pro Filler	5:1 Stadox HS Hardener	3:1 Stadox HS Hardener	2:1 Stadox HS Hardener
	7:1 Stadox VOC Hardener	4:1 Stadox VOC Hardener	3:1 Stadox VOC Hardener
Stadox VOC System Filler	4:1 Stadox HS Hardener	3:1 Stadox HS Hardener	2:1 Stadox HS Hardener
	7:1 Stadox VOC Hardener	4:1 Stadox VOC Hardener	3:1 Stadox VOC Hardener
Stadox VOC Nonstop Primer Filler	3:1 Stadox HS Hardener	2:1 Stadox HS Hardener	2:1 Stadox HS Hardener
	5:1 Stadox VOC Hardener	4:1 Stadox VOC Hardener	3:1 Stadox VOC Hardener

Standex 2K-Elastic-Additiv

Standex Fillers	Mixing Ratio without Standox 2K Plasticiser	Mixing Ratio with 15% Standox 2K Plasticiser	Mixing Ratio with 30% Standox 2K Plasticiser
Standex 2K Nonstop Primer Filler	2:1 Standex MS Hardener	2:1 Standex MS Hardener	2:1 Standex MS Hardener
	3:1 Standex HS Hardener	3:1 Standex HS Hardener	3:1 Standex HS Hardener
Standex 2K HS Pro Filler	4:1 Standex MS Hardener	2:1 Standex MS Hardener	2:1 Standex MS Hardener
	5:1 Standex HS Hardener	3:1 Standex HS Hardener	2:1 Standex HS Hardener
Standex 2K Wet-on-Wet Filler	2:1 Standex MS Hardener	2:1 Standex MS Hardener	2:1 Standex MS Hardener
	3:1 Standex HS Hardener	3:1 Standex HS Hardener	3:1 Standex HS Hardener
Standex 2K Universal Filler	4:1 Standex MS Hardener	2:1 Standex MS Hardener	2:1 Standex MS Hardener
Standex 2K HS Filler	4:1 Standex MS Hardener	2:1 Standex MS Hardener	2:1 Standex MS Hardener
Standex 2K Easy Filler 310	4:1 Standex Easy Hardener	2:1 Standex Easy Hardener	2:1 Standex Easy Hardener
	4:1 Standex MS Hardener	2:1 Standex MS Hardener	2:1 Standex MS Hardener
Standex 2K HS Top Filler	4:1 Standex MS Hardener	2:1 Standex MS Hardener	2:1 Standex MS Hardener
Standex 2K HS PLUS Filler	4:1 Standex MS Hardener	2:1 Standex MS Hardener	2:1 Standex MS Hardener

Standex 2K-Elastic-Additiv

Standex Fillers	Mixing Ratio without Standox 2K Plasticiser	Mixing Ratio with 15% Standox 2K Plasticiser	Mixing Ratio with 30% Standox 2K Plasticiser
STANDOX 2K HS System Filler	4:1 Standex HS Hardener	3:1 Standex HS Hardener	2:1 Standex HS Hardener
	3:1 Standex MS Hardener	2:1 Standex MS Hardener	2:1 Standex MS Hardener
Standex 2K Transparent Adhesion Sealer	2:1 Standex MS Hardener	2:1 Standex MS Hardener	2:1 Standex MS Hardener
	3:1 Standex HS Hardener	2:1 Standex HS Hardener	2:1 Standex HS Hardener
	4:1 Standex VOC Hardener	4:1 Standex VOC Hardener	4:1 Standex VOC Hardener

Stadox 2K-Elastic-Additiv

Flashpoint:

- 27°C / 80.6°F
-

Specific Gravity:

- 1.08 g/cm³
-

Solid Content**(without thinner added):**

- 77.0 Weight %
 - 71.9 Volume %
-

Cleaning of equipment:

Clean after use with Stadox Cleaning Thinner.

Important remarks:

- Stadox 2K Plasticiser must be included before the addition of 2K Hardener.
- Only mix Stadox 2K Plasticiser with Stadox 2K Wet-on-Wet Filler, Stadox 2K Nonstop Primer Filler or Stadox VOC Nonstop Primer Filler directly before use.
- To optimise the sanding properties the elastified fillers should be dried 45 min / 60-65°C panel temperature

2K Paints react with moisture. Therefore all equipment must be kept moisture free. Ready to use paint materials containing isocyanates can cause irritation of the mucous membranes - and of the respiratory organs, in particular - and cause hypersensitive reactions. There is a risk of hypersensitization if the vapour or spray mist is inhaled. When using materials containing isocyanates, all precautions relating to the handling of solvents should be carefully followed. In particular, care should be taken not to inhale spray mist or vapour. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

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