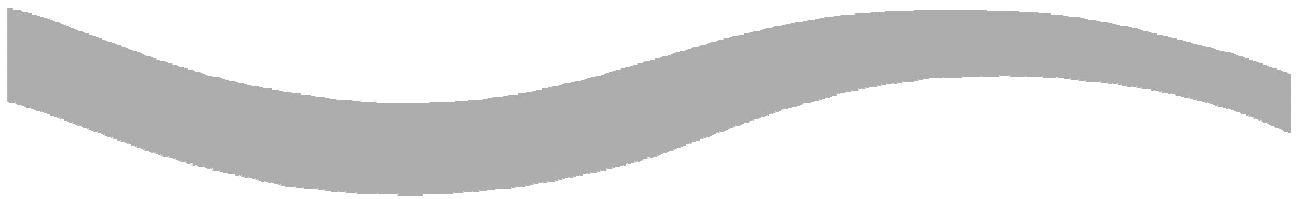




Standox Soft-Spachtel PE Soft Stopper

- **Multi-purpose PE stopper
coarse or fine**
- **Also useable as a fine stopper**
- **Especially suitable for infrared drying**
- **Good vertical stability**
- **Easy to sand**
- **Excellent adhesion on all substrates**



Technical Description:

- Mix with 2-3% Standox Hardener paste
Potlife 4-5 min / 18-22°C
- Force drying possible
- Air dry 15-20 min / 18-22°C
- Dry sand P80 - P240

Stadox Soft-Spachtel

Substrate:

- Through-hardened sanded paintwork
- Bare steel, UP-GF and Aluminium, sanded
- Galvanized substrate, sanded
- Through-hardened VOC / 2K Filler, sanded

Pretreatment / Cleaning:

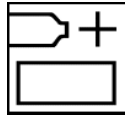


For substrate preparation information see Stadox Painting System S1.



Use air fed respirator. Refer to relevant Health and Safety Data sheets.

Application:



2 - 3% Stadox Hardener paste
Potlife 4-5 min / 18-22°C



Apply stopper



Air dry 15-20 min / 18-22°C



Short wave 2 - 3 min
(see Stadox Painting System S10)



Coarse sand P80 - P120
Fine sand P180 - P240



Stadox Filler, Primer and Primer Surfacer

Stadox Soft-Spachtel

Flash point:

- 32°C / 89.6°F

Specific Gravity:

- 1.85 g/cm³

Solid Content

(without thinner added):

- 85.9 - 86.2 Weight %
- 73.1 - 73.5 Volume %

VOC (2004/42/EC):

2004/42/IIIB(b)(250)150

The EU limit value for this product (product category: IIB.b) in ready for use form is max 250 g/litre of VOC. The VOC content of this product in ready for use form is max. 150 g/l.

Cleaning of equipment:

Clean after use with Stadox Cleaning Thinner.

Important remarks:

- Polyester materials have a limited shelf life. Store in a cool place and use within 12 months for best results.
- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.
- Do not apply at temperatures below +5°C.
- Mix the 2-3% Stadox Hardener paste well with the stopper. Do not add more as this may cause staining of the topcoat finish.
- Using the Stadox Hardener paste Blue prolongs potlife by 2 min.

Hardener paste contains organic peroxide and is corrosive. If Hardener paste comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with a 2% aqueous sodium carbonate solution or water and seek medical advice.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.